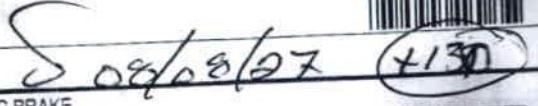


~~ASAP~~

Process Sheet

Split

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: SLIDING DOOR BRACKET			
Job Number	40347-2			Part Number	: D36751			
Estimate Number	13275			Drawing Number	: D3675 REVA			
P.O. Number				Project Number	: N/A			
This Issue	07/07/2008	S.O. No.	:	Drawing Revision	: A			
Prsht Rev.	NC			Material	:			
First Issue	11	Type	: SMALL /MED FAB	Due Date	: 28/07/2008			
Previous Run	38804			Qty:	36			
Written By	JUL 08-7-07			120	Um:	Each		
Checked & Approved By								
Comment	: Est Rev:A new issue 08-04-21 DD verified by:EC							
Additional Product								
Job Number: 								
Seq. #:	Machine Or Operation:	Description :						
1.0	M304S20GA	22	304/316 .040 Sheet					
		26	MFT NOT pulled					
Comment: Qty.: 0.1271 sf(s)/Unit Total : 15.2460 sf(s) 109023								
304 stainless steel 0.032" Sheet								
Batch: B 8-8-26								
2.0	WATER JET	FLOW WATER JET						
								
Comment: FLOW WATER JET								
1-Cut as per Dwg D3675								
Dwg Rev: A								
Prog Rev: A								
2-Deburr if necessary B 8-8-26								
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE						
								
Comment: INSPECT PARTS AS THEY COME OFF MACHINE								
4.0	QC8	SECOND CHECK						
								
Comment: SECOND CHECK								
5.0	BRAKE NC	NC BRAKE						
								
Comment: NC BRAKE								
Form as per Dwg D3675								



Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SLIDING DOOR BRACKET

Job Number: 40347

Part Number: D36751

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

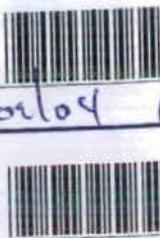
POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

m 106442

counter
S 080104 x36

(36)

START TIME: 6:45
OVEN TEMPERATURE: 320°
FINISH TIME: 7:15

Fx 08/09/08

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: P.P.P. 46327

B 08/09/08 x36

08/09/10 H

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

MF 08-09-10

Job Completion





DART AEROSPACE LTD

Work Order:

4D247

Description: SLIDING DOOR BRAKE

Part Number:

D3675-1

Inspection Dwg: D367S-1 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by

12

Date: 9-8-24

Audited by:

1

Date: 08/08/07

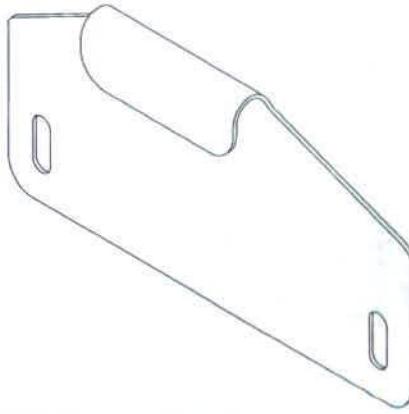
Prototype Approval:

2

Date:

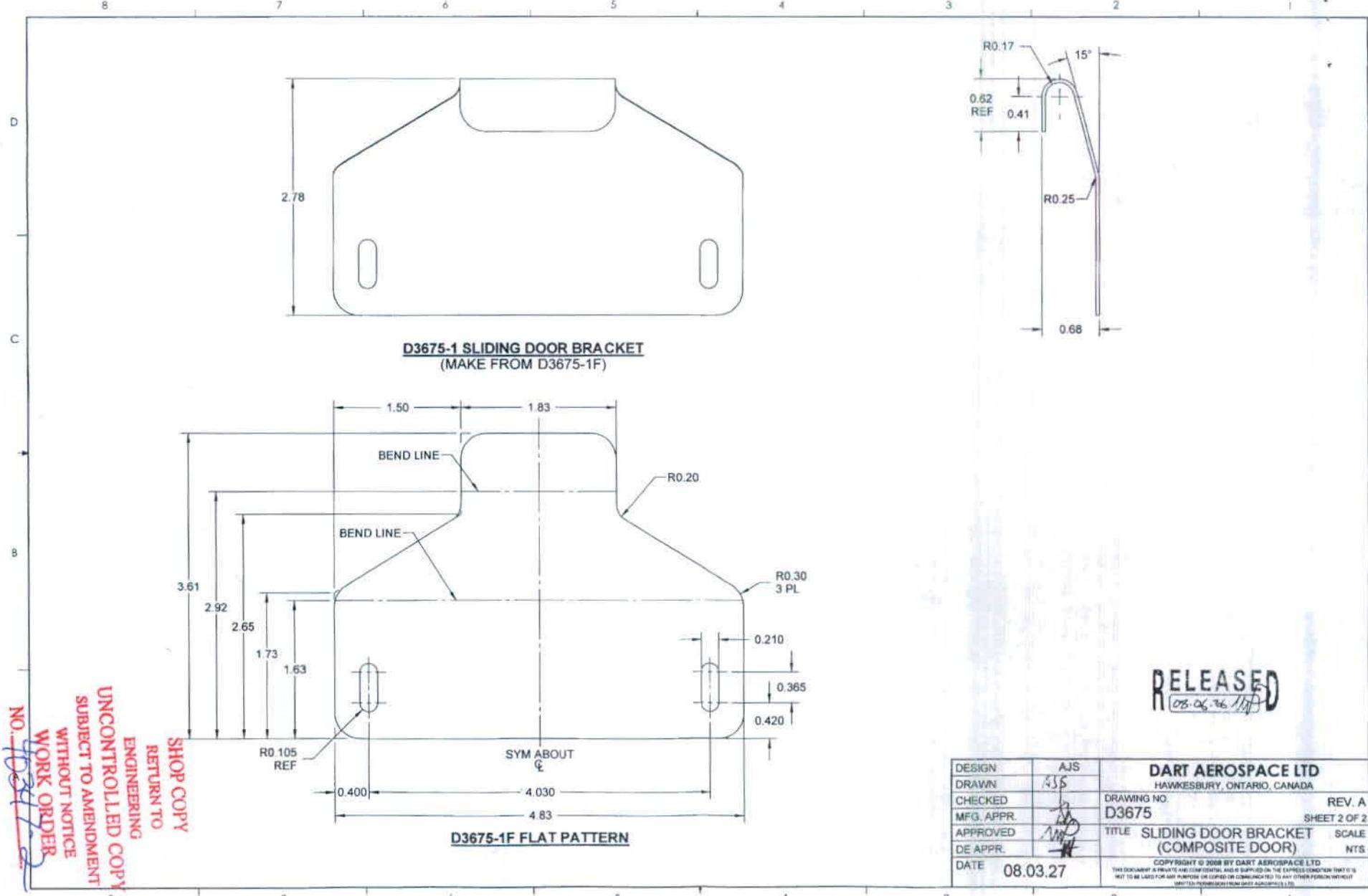
Date:	8-8-24	Date:	07/07/2024	Revised by	Approved
Rev	Date	Change		KJ/JLM	
A		New Issue			



	8	7	6	5	4	3	2	1	
D									D
C									C
B									B
A									A
 <p>D3675-1 SLIDING DOOR BRACKET</p>									
<p>UNCONTROLLED COPY</p> <p>NO. 403217-2</p> <p>SHOP COPY RETURN TO ENGINEERING</p> <p>SUBJECT TO AMENDMENT WITHOUT NOTICE</p> <p>WORK ORDER</p>									
<p>NOTES</p> <p>1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK PER MIL-S-5059 (ANNEALED) REF. DART SPEC M304S</p> <p>2) FINISH: POWDER COAT GREY SANTEX (4.3.5.8) PER DART QSI 005 4.3</p> <p>3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED</p> <p>4) UNITS: INCHES UNLESS OTHERWISE NOTED</p> <p>5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX</p> <p>6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-1" USING FINE POINT PERMANENT INK MARKER</p> <p>7) WEIGHT: 0.15 lbs</p> <p>8) THE D3675-1 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-1 BRACKET.</p>									
<p style="text-align: right;">RELEASED <i>08-03-27</i></p>									
	8	7	6	5	4	3	2	1	

A	NEW ISSUE		AJS	08.03.27
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA		
CHECKED				
MFG. APPR.		DRAWING NO	REV. A	
		D3675		SHEET 1 OF 2
APPROVED		TITLE	SLIDING DOOR BRACKET	SCALE
DE APPR.			(COMPOSITE DOOR)	NTS
DATE	08.03.27			

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WRITTEN PERMISSION FROM DART AEROSPACE LTD.



180 Miles
Traveled.
No. 1000 Miles
= 100 Miles
= 1000 Kilometers
= 100 Kilometers
= 10 Kilometers
= 1 Kilometer